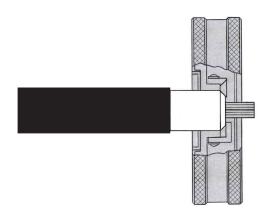
## Operating Instructions URD Insulation Chamfer Tools IC-1 and IC-2

*Warning*! This tool should not be used on live electrical circuits! Always use OSHA/ANSI or other industry approved eye protection when using tools. This tool is not to be used for purposed other than intended. Read carefully and understand instructions before using this tool.

1. Prepare cable by removing semi-conducting shield down to XLPE insulation and end strip cable down to conductor to desired lengths per connector manufacturer instructions.





- 2. Prepare tool for chamfer operation by loosening red lock screw at top of tool and move screw in slot to fully open internal jaws.
- 3.Locate front of tool over insulation diameter, close jaws while placing edge of insulation against cutting blades. Turn red lock screw to secure tool on insulation. (The Tool is now in position to start the chamfer operation).
- 4. Rotate tool counterclockwise over insulation diameter until full chamfer is obtained around edge of insulation. The tool will produce a chamfer 1/8 inch x 45 degrees approximate.
- 5. Loosen and move red lock screw in slot to open internal jaws to remove tool from cable.

Note: IC-1 Tool is for Insulation OD of Cable from .650 inch to 1.260 inch diameters.

Note: IC-2 Tool is for Insulation OD of Cable from 1.250 inch to 1.875 inch diameter.

Note: The Replacement Blade(s) for Tool is CB 163.

WARRANTY: RIPLEY warrants its products against defective materials and workmanship for a period of two years from date of shipment from the RIPLEY factory provided the product is utilized in accordance with instructions and specified ratings.





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