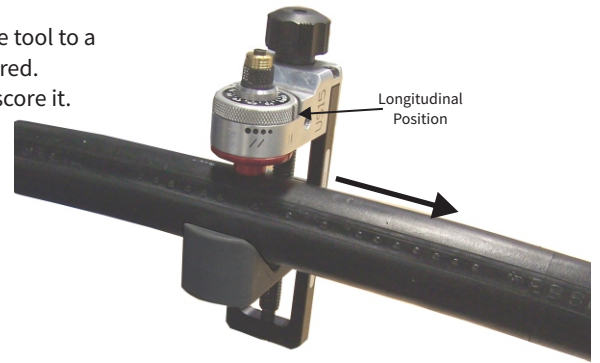


3. Spiral and Longitudinal Cut. Index the tool to a spiral or the longitudinal position, as desired. Rotate or pull the tool down the cable to score it.



4. Remove the jacketing.



5. Use the US15 to strip the individual conductors.

Tool Model	Feature	Tool Part Number	Replacement Blade
US15 (metric)	Metric scale with 0.05mm increment blade depth adjustments up to 4.5 mm maximum depth	US15-7000	US15-7500
US15 (inch)	Inch scale with 0.002" increment blade depth adjustments up to 0.177" maximum depth	US15-7001	US15-7500

Blade Replacement Instruction

1. Turn the black blade adjusting knob counterclockwise fully for a 0 blade depth.
2. Secure a section of scrap cable into the tool.
3. Loosen the blade retaining screw with a 1/16 hex wrench and remove the blade from the collar.
4. Insert a new blade through the collar with the flat facing the screw. Drop the blade so it is resting on the cable OD. Re-tighten the blade holding screw against the flat portion of the blade shaft.
5. Re-adjust the blade to the desired depth setting.



Blade Alignment feature

The US15 tool is designed with a blade alignment feature to ensure the ring cut will track square. If misalignment is determined, turn the blade alignment adjusting screw with a 1/8" hex wrench in the correct direction to bring the tool back to a properly tracking ring cut.

