

Step 1. Prepare Cable to SCTE specifications. Refer to Cablematic SDT, UDT or DDT tool for proper cable preparations. Assemble connector to prepared cable end per connector manufacturer's instructions.

(Fig.1) With the tool in the open position (tool handle on the bottom), place the cable and connector into the tool opening over the plunger tip. Apply a downward pressure on the cable and connector to allow the split jaws to secure the cable. The cable and connector will now be in position between the plunger

Note: (Fig.2) The lower jaws are used on 59/6/7 connectors. The upper jaws are intended for use on 11 connectors.

Step 2. (Fig.2) To compress the connector, close the tool handle completely, insuring the connector sleeve is fully compressed.

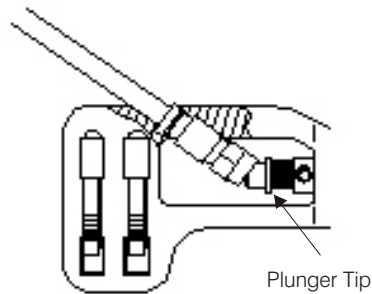
Step 3. (Fig.3) To remove the cable assembly, open the tool and press the outside split-jaw tabs and pull out the connector assembly.

Cablematic Tools are manufactured with the finest materials available. However, to overcome normal wear and tear and ensure tool life, a compression adjustment feature has been added. Also, a gage block is supplied with the tool to check for the proper setting of

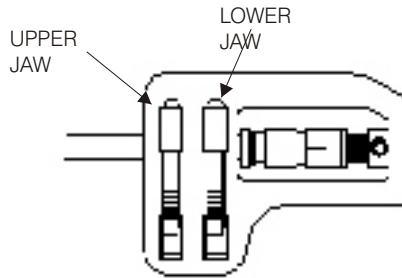
To check the compression, place the gage block between the plunger tip and the lower split jaws. Close the tool completely. The gage block should fit securely between the plunger tip and the lower split jaws.

Fig.4 If adjustments are necessary, close the tool and position the gage block between the plunger and split jaws. Then loosen set screw "A" 1/2 of a turn. Place the hex wrench through the top of the gage block to engage the hex screw in the plunger. Tighten and/or loosen the plunger tip so that the gage block fits securely between the plunger and split-jaws. Then tighten set screw "A".

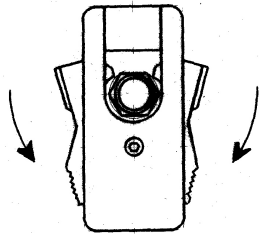
Proper lubrication of this tool is very important. Lack of lubrication can greatly reduce the life of the tool. A "3 in 1" oil should be applied at regular intervals to all exposed pins, pivot points and moving parts.



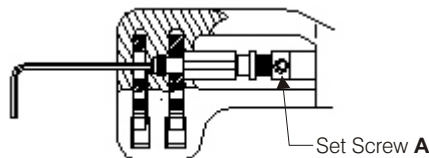
Insert Cable and Connector
Figure 1



Compress Connector
Figure 2



Press Outside Split Jaw Tabs
Figure 3



Plunger Tip Adjustment
Figure 4

Note: This tool has been specifically Designed to assemble the following Compression connectors:

<u>DIGICON</u>
<u>F CONNECTORS</u>
59 S
6 S
7 S
11 S

GAGE BLOCK		
Model No.	Part No.	Color Code
GB UNV	36293	GREEN

C.A.T. AS-DIGICON Compression Assembly Tool All - Series

Warning! This tool should not be used on live electrical circuits. It is not protected against electrical shock! Always use OSHA/ANSI or other industry approved eye protection when using tools. This tool is not to be used for purposes other than intended. Read carefully and understand instructions before using this tool.



U.S. Patent No. 6,820,326

WARRANTY: RIPLEY warrants its products against defective materials and workmanship for a period of one year from date of shipment from the RIPLEY factory provided the product is utilized in accordance with instructions and specified ratings.

Thank you for choosing Cablematic® brand tools. We believe you have selected the best.



46 Nooks Hill Road
Cromwell, CT 06416
Phone: 800-528-8665
Int'l: (01) 860-635-2200
Fax: (01) 860-635-3631
E-mail: info@ripley-tools.com
Internet: www.ripley-tools.com

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