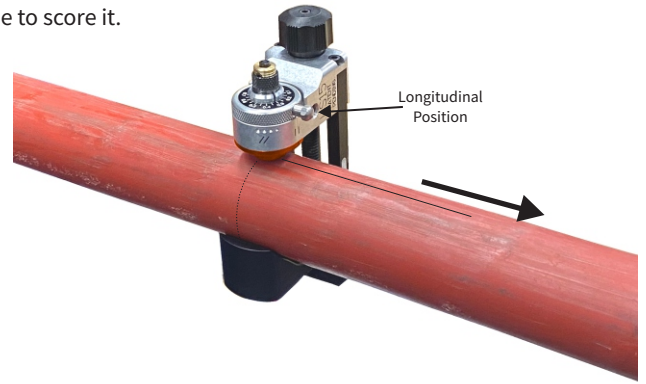


3. Spiral and Longitudinal Cut. Index the tool to one of the spiral or the longitudinal position, as desired. Rotate or pull the tool down the cable to score it.



4. Remove the jacketing.



5. Follow the same procedure with the US15 PRO to remove the insulation from the conductor.

Tool Model	Scale	Tool Part Number	Diameter Range	Blade Depth Range (all models)	Replacement Blade (all models)
US15 PRO	Metric	US15-7010	0.39" - 2.36" (10.0 - 60.0 mm)	Up to 0.216" (5.5 mm) maximum depth	US15-7501
US15 PRO	Inch	US15-7011			
US15 PRO MAX	Metric	US15-7110	1.50" - 3.15" (38.0 - 80.0 mm)		
US15 PRO MAX	Inch	US15-7111			

Blade Replacement Instruction

1. Turn the black blade adjusting knob counterclockwise fully for a 0 blade depth.
2. Secure a section of scrap cable into the tool.
3. Loosen the blade retaining screw with a 1/16 hex wrench and remove the blade from the collar.
4. Insert a new blade through the collar with the flat facing the screw. Drop the blade so it is resting on the cable OD. Re-tighten the blade holding screw against the flat portion of the blade shaft.
5. Re-adjust the blade to the desired depth setting.



Blade Alignment feature

The US15 tool is designed with a blade alignment feature to ensure the ring cut will track squarely. If misalignment is determined, turn the blade alignment adjusting screw with a 1/8" hex wrench in the correct direction to bring the tool back to a properly tracking ring cut.

